METATHESIS CATALYSTS - II COMPETITIVE CHARACTER OF METATHESIS AND ALKYLATION REACTIONS CATALYSED BY  $WCL_6 - C_2H_5A1CL_2$ 

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The olefins metathesis catalyst WCl<sub>6</sub> - C<sub>2</sub>H<sub>5</sub>A1Cl<sub>2</sub> is a strong Lewis acid which promotes consequently secondary cationic reactions such as prototropic isomerization, alkylation of the aromatic solvent, and oligomerization. All these reactions have an influence on the metathesis thermodynamic equilibrium and, in some cases, can even mask completely the metathesis reaction.

It is therefore interesting to study the factors which influence the relative occurrence of these reactions. In this communication, we report the crucial Importance of the molar ratio olefin : catalytic complex In a given solvent. In addition, in an aromatic solvent (benzene), there is a competition between olefin metathesis and aromatlc alkylatlon; in this latter case, the benzene is a reactant : Consequently, the benzene:olefin ratio is also a determining factor which influences the course of these two reactions.

Experimentally, in benzenec solution, we observe indeed competitive olefin metathesis and alkylation reactions for molar ratio olefin : catalyst of 70 to 400. For molar ratios greater than 400, olefin metathesis is the maln reaction, alkylation being negligible. Alternatively, for a molar ratio less than 70, alkylation is the only effective reaction (Fig. 1); moreover, in this latter case, the WCl<sub>6</sub> - C<sub>2</sub>H<sub>5</sub>A1Cl<sub>2</sub> catalyst promotes the formation of monoalkylated products only after a few minutes<sup>1</sup>.

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Similar results are obtained with variable concentrations of the catalyst system in a solution of olefin in benzene, or variable concentrations of the olefin in a given solution of catalyst in benzene, at a benzene:olefln molar ratio lower than 10; consequently, the molar ratio olefin: catalyst is an important variable which influencesthe course of the two competitive metathesis and alkylation reactions.

However, in the presence of Increasing amounts of benzene (for an olefin:catalyst ratio of 400 ) we observe again a competition between metathesis and alkylation and, for very large bensene:olefin molar ratio, alkylation prevails completely over the metathesis reaction (Fig. 2).

These results indicate clearly the essential importance of the relative concentrations of the reactants on the course of the two metathesis and alkylation reactions; they allow also a better understanding and a rationalization of a number of data scattered in the recent literature<sup>1,2,3,4</sup>). This behaviour can be explained in two complementary ways **: lo)** Alkylation and metathesis are two parallel reactions. Absolute concentrations

of catalyst, olefin and benzene influence the velocity of these two reactions as indicated in the following kinetic equations :

 $v_A = k_A$  (catalyst)<sup>u</sup> (olefin)<sup>v</sup> (tenzene)<sup>w</sup>

v<sub>M</sub> = k<sub>M</sub> (catalyst)<sup>x</sup> (olefin)

were  $v_{\Delta}$ ,  $k_{\Delta}$  and  $v_{\text{M}}$ ,  $k_{\text{M}}$  are the rates and the rate constants for alkylation and metathesis reactions, respectively. But these kinetic equations alone cannot explain all the results of the figure 2; the variations of absolute concentrations and consequently the expected variations of rates, are indeed too small to explain such an increase of the alkylation reaction.

2') On the other hand, we can postulate a competitive coordination of benzene

and olefln on the active catalyst center. This coordination of benzene would favour the alkylation reaction, maybe by hindering further coordination of the second olefin necessary for metathesis reaction. Moreover, the formation of such a benzene complex from the olefln complex is strongly supported by the very high transalkylation rate  $1$  of the alkylated products by the tungsten catalyst, which has to be formed by observing a given order of reagents addition; it would fit very well the WCl<sub>h</sub>(olefin)<sub>2</sub> active center proposed recently by Pampus<sup>5)</sup> for the metathesis reactions.

More kinetic and structural studies are necessary to afford detailled mechanistic conclusions : the problem is indeed a very complex one because yields of alkylation reaction from metathesis products increase with time in the range of olefin : catalyst ratio 70 to 400. Further kinetic investigations are in progress in our laboratory.



Caption for the figures 1 and 2.

- a) Experimental conditions : 2-pentene =  $10^{-2}$  mole; catalytic system = 2,5.10 $^{\circ}$ mole; Al/W = 4; variable amounts of benzene; temperature = 25° C; reaction time = 1 minute.
- b) Experimental conditions : benzene =  $6.10^{-2}$  mole; 2-pentene =  $10^{-2}$  mole; variable amounts of catalytic system;  $A1/W = 4$ ; temperature = 25° C; reaction time = 1 minute.
- c) Yields are calculated using an internal g.1.c. standard (cyclooctane). Conversion of 2-pentene is complete after 1 minute.
- d) Yields of the metathesis reaction are defined, in this article, as the sum of the olefinic fraction in the mixture of olefin and alkylated products. It would be more correct to consider the real ratio of 2-butene or 3-hexene versus 2-pentene as the yields of the metathesis reaction, but the thermodynamic metathesis equilibrium is not always completely established after a minute of reaction time; further kinetic studies are in progress on this point.
- e) The O and  $\Box$  points indicate respectively the yields of metathesis and alkylation reactions versus variable concentrations of the catalyst system (olefin and benzene concentrations being constant). On the other hand, the and **D** points give the same results for variable concentrations in olefin with a constant concentration in benzene and catalytic system.

## References.

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